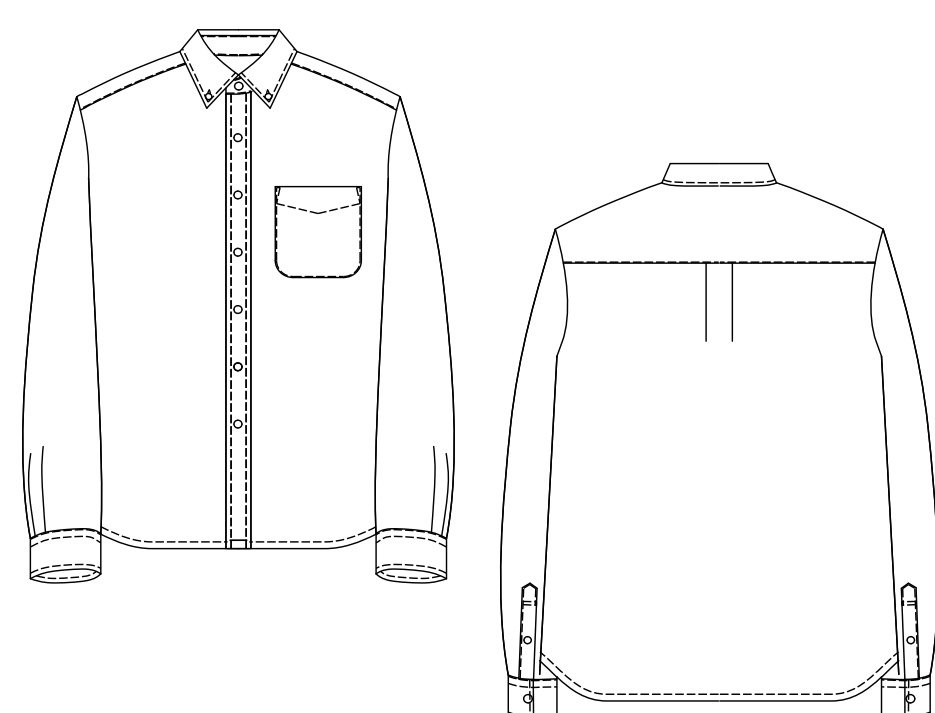


SPECIFICATION SHEET

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STYLE NO.	STYLE DESCRIPTION	PATTERN	Note: Patterns are created in the metric system. Dimensions in inches are subject to slight variations.									
SH002	Button Down Shirt for Men	14 pieces										
			MEASUREMENTS		S		M		L		XL	
			inch	cm	inch	cm	inch	cm	inch	cm		
			Body Length	29	73.5	29 3/4	75.5	30 1/2	77.5	31 1/4	79.5	
			Shoulder Width	18 3/4	47.5	19 1/4	49	19 7/8	50.5	20 1/2	52	
			Chest / Bust	44	112	45 5/8	116	47 1/4	120	48 7/8	124	
			Hem Width	45 5/8	116	47 1/4	120	48 7/8	124	50 3/8	128	
			Sleeve Length	23 3/8	59.3	23 7/8	60.5	24 3/8	61.8	24 3/4	63	
			Sleeve Width	17 7/8	45.5	18 3/4	47.5	19 1/2	49.5	20 1/4	51.5	
			Sleeve Opening Width	4 3/4	12	4 7/8	12.5	5 1/8	13	5 3/8	13.5	
			Sleeve Length from Center Back	32 5/8	83	33 1/2	85	34 1/4	87	35	89	
			Cuff width	2 3/8	6	2 3/8	6	2 3/8	6	2 3/8	6	
			Neck Circumference	18 5/8	47.2	19 1/8	48.7	19 3/4	50.2	20 3/8	51.7	
			Front Neck Depth	3 3/4	9.5	3 7/8	9.8	4	10.1	4 1/8	10.4	
			Back Neck Depth	7/8	2.1	7/8	2.1	7/8	2.1	7/8	2.1	
			Neck Width	6 1/2	16.6	6 3/4	17.2	7	17.8	7 1/4	18.4	
FABRIC REQUIREMENTS		Preparing a little more extra than this. (especially if you need pattern match fabric) Calculations are made assuming that the fabric is plain.										
Fabric 110cm(43 3/8in) Width	91	230	95	240	99	250	103	260				
Fabric 140cm (55 1/8in) Width	71	180	75	190	79	200	83	210				
Interfacing 90cm(35 1/2in) Width	40	100	40	100	40	100	40	110				
TRIMS												
Buttons for the front bodice, collar stand, and cuffs	9 Buttons											
Buttons for the button-down	2 Buttons											
Buttons for the sleeve placket	2 Buttons											

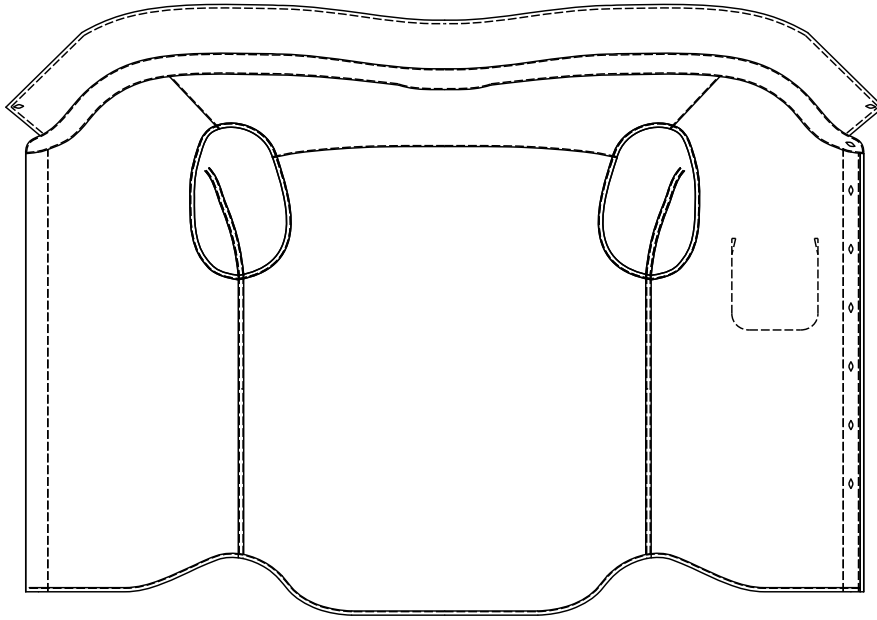
Please adjust the size of the buttonholes according to the size of the buttons.

The patterns are created as follows:

- For the front bodice, collar stand, and cuffs, the button size is 11.5mm and the buttonhole size is 13mm.
- For the button-down, the button size is 9mm and the buttonhole size is 11mm.
- For the sleeve placket, the button size is 10mm and the buttonhole size is 11.5mm.

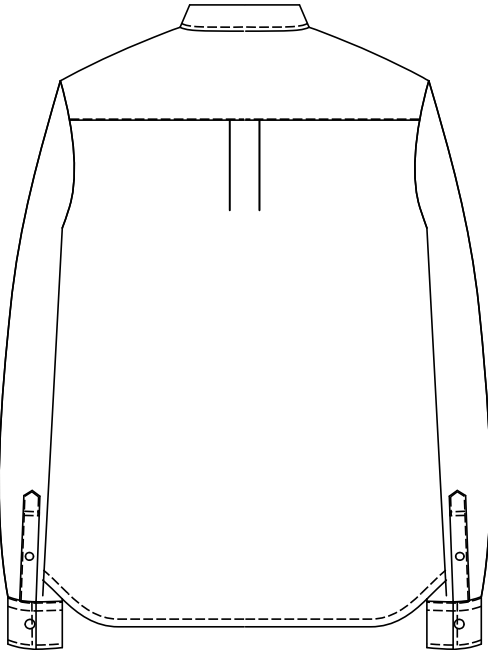
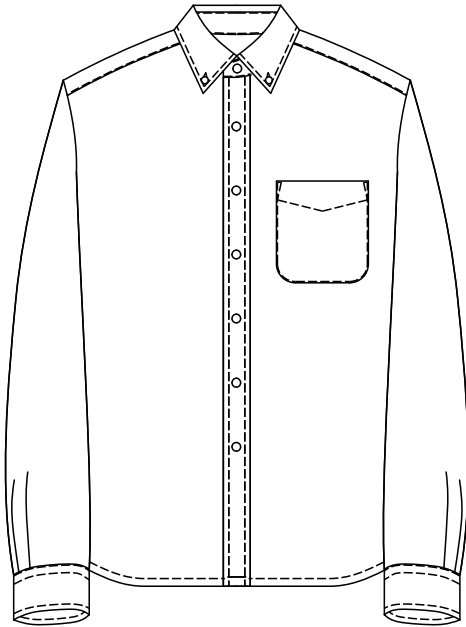
SPECIFICATION SHEET

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STYLE NO.	STYLE DESCRIPTION	PATTERN	
SH002	Button Down Shirt for Men	14 pieces	NOTE: S.A = Seam Allowance Overlock = Serge
		SEWING INSTRUCTIONS	
		Armhole	Flat-felled seam / S.A toward bodice / 5mm stitch
		Side bodice to underarm	Flat-felled seam / S.A toward back / 1.5mm + 5mm stitch After attaching the sleeves, sew the side → underarm at once
		Sleeve opening	Insert the sleeve opening into the cuff / 1.5mm + 10mm stitch
		Sleeve slit	Sleeve placket
		Yoke	Sandwich the bodice with the yoke for a double-layer construction
		Neck line	Insert the bodice into the collar stand / Top stitch
		Front edge of the front bodice	Left: Front placket / 7mm stitch on both ends Right: Double fold / 30mm stitch
		Hem	Double fold hem / 5mm stitch
		Pocket	Pocket opening with a continuous facing Fold / Top stitch around the pocket
		Interfacing	Upper collar, Under collar, Collar stand, Left front placket, Interfacing on the front edge of right front bodice, Sleeve placket, Cuff, Pocket
		Fusible Stay Tape	None

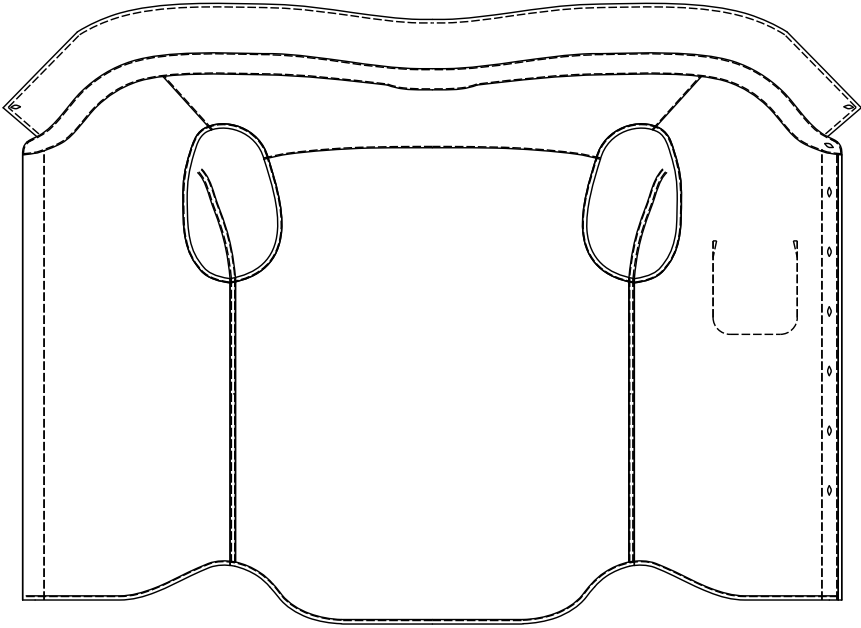
縫 製 仕 様 書

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STYLE NO.	デザイン	パターン枚数	単位: cm				
SH002	ボタンダウンシャツ メンズ	14					
 釦の大きさに応じてボタンホールのサイズを調整してください。 パターンは以下で作成しています。 ・前身頃・台衿・カフスの釦 11.5mm に対してホール 13mm ・ボタンダウンは釦 9mm に対してホール 11mm ・ケンボロは釦 10mm に対してホール 11.5mm			寸法	S	M	L	XL
			着丈	73.5	75.5	77.5	79.5
			肩幅	47.5	49	50.5	52
			バスト	112	116	120	124
			裾幅	116	120	124	128
			袖丈	59.3	60.5	61.8	63
			袖幅	45.5	47.5	49.5	51.5
			袖口幅	12	12.5	13	13.5
			衿丈	83	85	87	89
			カフス幅	6	6	6	6
			衿ぐり	47.2	48.7	50.2	51.7
			前下がりが	9.5	9.8	10.1	10.4
			後下がりが	2.1	2.1	2.1	2.1
			天幅	16.6	17.2	17.8	18.4

縫製仕様書

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STYLE NO.	デザイン	パターン枚数		
SH002	ボタンダウンシャツ メンズ	14	縫製仕様	
		袖付け	折り伏せ縫い 身頃高 5mmステッチ	
		身頃脇～袖下	折り伏せ縫い 後高 コバ + 5mmステッチ 先に袖付け後 脇～袖下を縫う	
		袖口	カフスに袖口流し込み コバ + 10mmステッチ	
		袖口明き	ケンボロ明き	
		ヨーク	ヨークで身頃挟み込み 二重仕立て	
		衿付け	台衿に流し込み コバステッチ	
		前端	左 表前立て 両端 7mmステッチ 右 完全三つ折り 30mmステッチ	
		裾	完全三つ折り 5mmステッチ	
		胸ポケット	ポケット口 続き見返し始末 周囲 二つ折り コバステッチで身頃にたたきつけ	
		芯	表衿 地衿 台衿 左前立て 右前身頃前端 ケンボロ カフス 左胸ポケット口	
		伸び止めテープ	なし	